

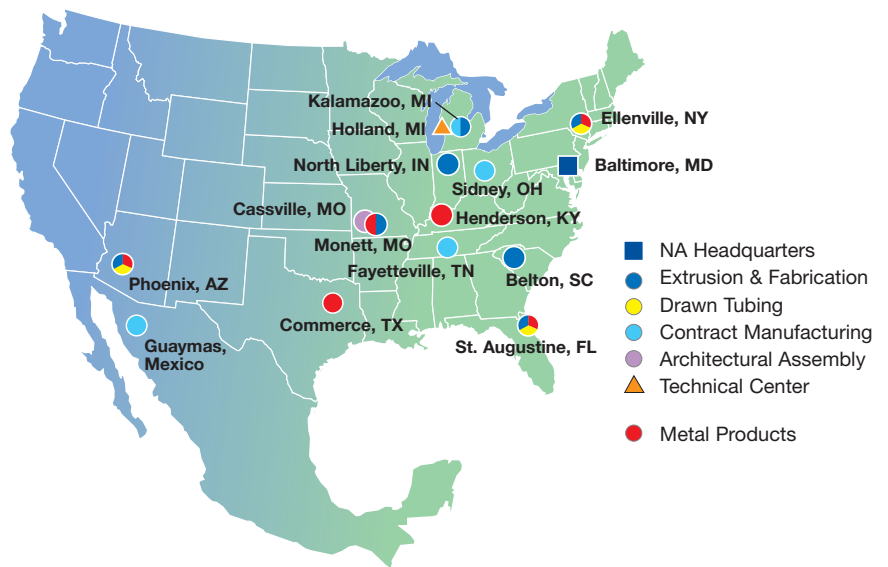


North American Extruded Products facilities

A broad array of extrusion services throughout North America

Our North American Extruded Products network consists of eleven extrusion, drawn tubing, fabrication, finishing, and contract manufacturing facilities that span from New York to Mexico. Each plant has a unique set of capabilities to best serve its core customer base, but common systems and procedures within the network allow for easy transfer of work to accommodate fluctuations in demand or unique production requirements.

Our sister organization, Hydro Aluminum Metal Products, operates the leading remelt network in North America, using proprietary technology to produce primary-grade billet with high recycled content and providing a reliable source of metal for our customers.



Plant	Extrusion	Fabrication	Finishing	Drawn Tubing	Contract Manufacturing	Hedging/ Risk Management
Baltimore, MD						●
Belton, SC*	●	●	●			
Cassville, MO		●	▲		●	
Ellenville, NY	●	●	▲	●		
Fayetteville, TN**		●	▲		●	
Guaymas, Mexico [†]		●	▲		●	
Kalamazoo, MI*	●	●	▲		●	
Monett, MO	●	●	●			
North Liberty, IN	●	●	●			
Phoenix, AZ [†]	●	●	▲	●		
St. Augustine, FL ^{††}	●	●	●	●	●	
Sidney, OH*		●	▲		●	

North American Extruded Products facilities

Headquarters — Baltimore, MD

In addition to the Extruded Products headquarters staff, the Baltimore office houses Metal Products' hedging and risk management operations. They can help extrusion customers procure the metal they need and manage market risks by developing custom aluminum trading and pricing programs.

Technical Center — Holland, MI

The Light Metals Technology Center provides world-class extrusion and metallurgy expertise and can assist with alloy composition, die design, bending, welding and other fabrication issues. They are also the link to Hydro Aluminum's global Research and Development Competency Centers.

Belton, SC — (888) 935-5754

Extrusion Presses: 7", 8", 10"

Fabrication: Cut-to-length miter cuts, punching, stamping, notching, drilling, milling, rotary bending, light assembly

Finishing: Painting, AAMA 2603 (2604, 2605 partnered); anodizing (partnered)

Alloy Expertise: 6005, 6060, 6061, 6063, 6101, 6105

Special Capabilities: Engineering assistance for product design, hold-tight, cut-to-length tolerances for wide cross section shapes, T6 mechanical properties that allow customers to bend after aging, fill & debridge, full water quenching for heavy 6061 T1 shapes, knurling for non-skid floor systems

Cassville, MO — (888) 935-5753

Fabrication: Cut-to-length miter cuts, punching, stamping, notching, drilling, milling, light assembly, CNC machining

Finishing: Painting, AAMA 2603 (2604, 2605 partnered); anodizing (partnered)

Special Capabilities: Engineering assistance for product design, architectural products, insul-bar capabilities

Ellenville, NY — (800) 431-1278

Extrusion Presses: 7", 8", 9", 10/12"

Drawn Tubing: Size range 3/8" to 5". Multiple mechanical and hydraulic drawbenches, multiple tube straighteners, solution heat treating, computer-controlled roll straighteners

Fabrication: Automated cut-to-length and extensive partnered capabilities

Finishing: Painting, AAMA 2603, (2604, 2605 partnered); anodizing (partnered)

Alloy Expertise: 1100, 3003, 6005, 6063, 6061, 6463

Special Capabilities: Seamless tube production, solution heat treatment, specialty tubing for automotive and aerospace industries

Fayetteville, TN — (877) 829-8366

Fabrication: Extensive CNC machining capability, punch press, multiple precision saws, vibratory deburring, two automated assembly lines, welding, automated press lines

Finishing: Painting (partnered); anodizing (partnered)

Special Capabilities: Engineering assistance for product design, high and moderate volume engineered aluminum products for transportation applications, dedicated work cells and production lines

Guaymas, Mexico — (800) 459-3030*

Fabrication: CNC machining centers, vibratory deburring, punch presses, multiple precision saws, welding, robotic welding

Finishing: Painting (partnered); anodizing (partnered)

Special Capabilities: Full fabrication facility emphasizing moderate volume, high labor content components and assemblies, light assemblies

*Phoenix office

Kalamazoo, MI — (888) 935-5758

Extrusion Presses: 8"

Fabrication: Cut to length, miter cuts, punching, stamping, notching, drilling, milling, CNC machining, CNC rotary and stretch bending, Tig & Mig welding, light & heavy assembly

Finishing: Painting (partnered); anodizing (partnered)

Alloy Expertise: 3003, 6005, 6060, 6061, 6063, 6105

Special Capabilities: Engineering assistance for product design, full fabrication facility emphasizing close tolerance and cosmetic quality finish, broad customer base including furniture and transportation, dedicated work cells

Monett, MO — (888) 935-5755

Extrusion Presses: 7" (3)

Fabrication: Cut-to-length, miter cuts, punching, stamping, notching, drilling, milling, light assembly

Finishing: Painting, AAMA 2603, (2604, 2605 partnered); anodizing (partnered)

Alloy Expertise: 6005, 6060, 6061, 6063, 6105

Special Capabilities: Engineering assistance for product design, mechanical debridging

North Liberty, IN — (888) 935-5757

Extrusion Presses: 7" (2), 10"

Fabrication: Cut-to-length, miter cuts, punching, stamping, notching, drilling, milling, rotary bending, light assembly

Finishing: Painting, AAMA 2603, 2604, 2605 (partnered); anodizing

Alloy Expertise: 6005, 6060, 6061, 6063, 6105

Special Capabilities: Engineering assistance for product design, fill & debridge, heat sink capability, complicated hollow configurations, knurling for non-skid flooring

Phoenix, AZ — (800) 459-3030

Extrusion Presses: 7", 8", 10"

Drawn Tubing: Size range 3/8" to 2-1/2". Multiple mechanical and hydraulic drawbenches, tube straighteners, computer-controlled roll straighteners

Fabrication: Punching, stamping, multiple CNC machining centers, cut-to-length miter cutting & automated sawing lines, drilling, notching, deburr, cleaning, light assembly

Finishing: Painting, AAMA 2603, 2604, 2605 (partnered); anodizing (partnered)

Alloy Expertise: 1060, 6005, 6063, 6061, 6105

Special Capabilities: Engineering assistance for product design, program management, light assembly, tight-tolerance cutting, tight-tolerance tubing, custom alloys, fabrication

Sidney, OH — (888) 935-5759

Fabrication: Cut-to length, miter cuts, punching, stamping, notching, drilling, milling, CNC machining, rotary bending, Tig & Mig welding, robotic welding, light & heavy assembly, roll bending

Finishing: Painting (partnered); anodizing (partnered)

Special Capabilities: Engineering assistance for product design, semi and fully automated fabrication and assembly of complex sub-assemblies for transportation applications, dedicated work cells and production lines, bus window program

St. Augustine, FL — (800) 826-1966

Extrusion Presses: 7", 8", 9"

Drawn Tubing: Size range 1/2" to 2". Multiple mechanical drawbenches and tube straighteners, solution heat treating, computer-controlled roll straighteners

Fabrication: Multiple CNC machining centers, automated cut-to-length, CMM, swaging magna-forming, precision sawing, welding and bending

Finishing: Painting, AAMA 2603 wet & powder, (2604, 2605 partnered); anodizing (partnered)

Alloy Expertise: 1100, 3003, 6005, 6063, 6061, 6463

Special Capabilities: Engineering assistance for product design, spiral extrusions, extensive CNC, long-bed vertical mills, Inspection Vision system