

OCAB OCBS

CE1148 CE1148

Ravensteinstraat 4 B-1000 BRUSSEL

Certificaat van prestatiebestendigheid

1148-CPR-(20)090709

Overeenkomstig de Verordening 305/2011/EU van het Europees Parlement en de Raad van 9 maart 2011 (de Bouwproductenverordening of BPV), is dit certificaat van toepassing voor het bouwproduct

Volledige vast opgestelde, verticale verkeerstekens (Bereik beschreven in onderstaande tabellen)

in de handel gebracht onder de naam of het merk van

Hydro Extrusion Drunen BV

Alcoalaan 1

NL-5151 RW DRUNEN

en vervaardigd in de productie-installatie

DRUNEN

Dit certificaat bevestigt dat alle voorschriften betreffende de beoordeling en verificatie van de prestatiebestendigheid en de prestaties zoals beschreven in Bijlage ZA van de normen

EN 12899-1:2007

volgens het systeem **1** voor de prestaties beschreven in dit certificaat worden toegepast en dat de productiecontrole in de fabriek toegepast door de fabrikant wordt beoordeeld om

de prestatiebestendigheid van het bouwproduct te waarborgen.

Dit certificaat werd voor het eerst afgeleverd op (20)090709 en blijft geldig zolang noch de geharmoniseerde norm, noch het bouwproduct, noch het systeem voor de beoordeling en verificatie van de prestatiebestendigheid, noch de vervaardigingsvoorwaarden op significante wijze gewijzigd worden, behalve intrekking of opschorting door de aangemelde productcertificatie-instantie.

Brussel, 20200430

Jacques DEFOURNY, Voorzitter van de raad van bestuur

The validity of the present certificate is confirmed if visible on the OCAB-OCBS website





Rue Ravensteinstraat 4 B-1000 BRUSSELS

Certificate of constancy of performance

1148-CPR-(20)090709

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

Complete sets of fixed panels of vertical road signs (Scope in enclosed table)

placed on the market under the name or trademark of

Hydro Extrusion Drunen BV

Alcoalaan 1

NL-5151 RW DRUNEN

and produced in the manufacturing plants

Pole Products, Alcoalaan 12, NL-5151 RW DRUNEN

This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the standard(s)

EN 12899-1:2007

under system **1** for the performance set out in this certificate are applied and that the factory production control conducted by the manufacturer is assessed to ensure the

constancy of performance of the construction product.

This certificate was first issued on (20)090709 and will remain valid as long as neither the harmonised standard, the construction product, the system of assessment and verification of constancy of performance nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified product certification body.

Brussels, 20200430

Jacques DEFOURNY, Chairman of the Board

The validity of the present certificate is confirmed if visible on the OCAB-OCBS website



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CE Certificate: List of approved products

Products	Qualities and categories	Dimensions
Harmonised standard under reference: hEN 12899-1:2007		
<p>A. Supports for use with fixed vertical road traffic signs including among others signal heads according to EN 12368:2015 and variable message traffic signs according to EN 12966:2014+A1:2018</p> <p>Material – Extruded aluminium stepped or conical circular tubes Grade – $f_y = 160 \text{ N/mm}^2$ (characteristic elastic limit) Dimensions expressed in nominal diameter and nominal wall thickness from 76 mm by 2.5 mm to 250 mm by 4.0 mm with</p> <p>Structural Performance declared by the Producer according to hEN12899-1:2007, §5</p> <p>Durability: Resistance to corrosion – Aluminium; SP1 with or without Performance under vehicle impact (passive safety) for single post supports:</p>		
<p>1. Products with nominal diameter / nominal wall thickness 250 mm / 4.0 mm, with nominal height of 15 m and all smaller members, but over 2 m, supplied with internal shear mechanism and founded using a backfill type X with a TOAD® (***) or a backfill type R (Rigid).</p> <p style="text-align: center;">Passive safety according to EN 12767:2019 (*):</p> <ul style="list-style-type: none"> ○ 50-NE-B-X-SE-MD-0 / 70-NE-B-X-SE-MD-0 / 100-NE-B-X-SE-MD-0 (***) ○ 50-NE-B-R-SE-MD-0 / 70-NE-B-R-SE-MD-0 / 100-NE-B-R-SE-MD-0 (***) 		
<p>2. Products with nominal diameter / nominal wall thickness 165 mm / 3.3 mm, with nominal height of 10 m and all smaller members, but over 2 m using Standard Soil or Rigid (backfill type S or R).</p> <p style="text-align: center;">Passive safety according to EN 12767:2019 (*):</p> <ul style="list-style-type: none"> ○ 70-NE-C-S-SE-MD-0 / 100-NE-C-S-SE-MD-0 (***) ○ 70-NE-C-R-SE-MD-0 / 100-NE-C-R-SE-MD-0 (***) 		
<p>3. Products with Trade Name: MSI Neo Classic, Columns with nominal height of 2 m to 12 m, diameter 170 mm to 200 mm, nominal wall thickness: profiled, founded: rigid, backfill type R.</p> <p style="text-align: center;">Passive safety according to EN 12767:2019 (*):</p> <ul style="list-style-type: none"> ○ 50-NE-C-R-SE-MD-0 (***) ○ 70-NE-C-R-SE-MD-0 (***) ○ 100-NE-C-R-SE-MD-0 (***) 		
<p>(*) of Table A.5, EXAMPLE 2 “A sign fixed on one side of the support structure should not be considered as a lack of symmetry (only the support structure should be considered in the evaluation) and could be classified as Bi- or Multidirectional without any other test”</p> <p>(**) as described in the specific report of the assessment of the performance prepared and issued by OCAB-OCBS for HYDRO EXTRUSION DRUNEN BV (dated 20141222)</p> <p>(***) These NE-classes also include, as BD, multilegged supports with clear distances greater than 1 600 mm (according to EN 12767:2019, Annex G.2.5 and Annex K note B; $1\ 600 \text{ mm} = 1\ 500/\cos 20^\circ$)</p>		

CE Certificate: List of approved products

Products	Qualities and categories	Dimensions
Harmonised standard under reference: hEN 12899-1:2007		
<p style="text-align: center;">B. Supports for use with fixed vertical road traffic signs including among others signal heads according to EN 12368:2015 and variable message traffic signs according to EN 12966:2014+A1:2018</p> <p style="text-align: center;">Material – Extruded aluminium stepped or conical circular tubes Grade – $f_y = 160 \text{ N/mm}^2$ (characteristic elastic limit) Dimensions expressed in nominal diameter and nominal wall thickness Of 145 mm by 3.0 mm with</p> <p style="text-align: center;">Structural Performance declared by the Producer according to hEN12899-1:2007, §5 Durability: Resistance to corrosion – Aluminium; SP1 with or without</p> <p style="text-align: center;">Performance under vehicle impact (passive safety) for shored up multi-legged supports:</p> <p>4. Products made of multi-legged and shored up supports with nominal diameter / nominal wall thickness 145 mm / 3.0 mm and an offset of 2250 mm at ground level, supplied with internal shear-mechanisms in each leg, used for a maximum sign plate-height of totally 7.5 m and all smaller heights, founded using a backfill type X with a TOAD® (***) or a backfill type R (Rigid).</p> <p style="text-align: center;">Passive safety according to EN 12767:2019:</p> <ul style="list-style-type: none"> ○ 100-NE-C-X-SE-BD-0 / 70-NE-C-X-SE-BD-0 / 50-NE-C-X-SE-BD-0 ○ 100-NE-C-R-SE-BD-0 / 70-NE-C-R-SE-BD-0 / 50-NE-C-R-SE-BD-0 <p>(***) as described in the specific report of the assessment of the performance prepared and issued by OCAB-OCBS for HYDRO EXTRUSION DRUNEN BV</p>		
<p style="text-align: center;">C. Supports for use with fixed vertical road traffic signs including among others signal heads according to EN 12368:2015 and variable message traffic signs according to EN 12966:2014+A1:2018</p> <p style="text-align: center;">Material – Extruded aluminium stepped or conical circular tubes Grade – $f_y = 160$ or 260 N/mm^2 (characteristic elastic limit) Dimensions expressed in nominal diameter and nominal wall thickness from 76 mm by 2.5 mm to 330 mm by 12.5 mm with</p> <p style="text-align: center;">Structural Performance declared by the Producer according to hEN12899-1:2007, §5 Durability: Resistance to corrosion – Aluminium; SP1 Without Performance under vehicle impact (passive safety)</p> <p>5. Products with nominal height of 10 m and all smaller members, but over 2 m.</p>		

CE Certificate: List of approved products

Products	Qualities and categories	Dimensions
Harmonised standard under reference: hEN 12899-1:2007		
<p>D. Supports for use with fixed vertical road traffic signs including among others signal heads according to EN 12368:2015 and variable message traffic signs according to EN 12966:2014+A1:2018</p> <p>Material – Extruded aluminium stepped or conical circular tubes Grade – $f_y = 160 \text{ N/mm}^2$ (characteristic elastic limit) Dimensions expressed in nominal diameter and nominal wall thickness 165 mm by 3.3 mm (family 5) 250 mm by 4.0 mm (family 6) with</p> <p>Structural Performance declared by the Producer according to hEN12899-1:2007, §5</p> <p>Durability: Resistance to corrosion – Aluminium; SP1 with or without Performance under vehicle impact (passive safety) for single post supports:</p> <p>6. Products with above mentioned nominal diameter and nominal wall thickness (family 5), with maximum nominal height of 2.6 m and all smaller members, but over 2 m, with a top load of maximal 200 kg founded using a backfill type R (Rigid) (***). Passive safety according to EN 12767:2019: 50-NE-C-R-SE-MD-0 / 70-NE-C-R-SE-MD-0 / 100-NE-C-R-SE-MD-0</p> <p>7. Products with above mentioned nominal diameter and nominal wall thickness (family 6), with maximum nominal height of 2.6 m and all smaller members, but over 2 m, with a top load of maximal 200 kg supplied with internal shear mechanism and founded using a backfill type R (Rigid) (****). Passive safety according to EN 12767:2019: 50-NE-B-R-SE-MD-0 / 70-NE-B-R-SE-MD-0 / 100-NE-B-R-SE-MD-0</p> <p>(***) as described in the specific report of the assessment of the performance prepared and issued by OCAB-OCBS for HYDRO EXTRUSION DRUNEN BV (dated 20180511) (****) as described in the specific report of the assessment of the performance prepared and issued by OCAB-OCBS for HYDRO EXTRUSION DRUNEN BV (dated 20190226)</p>		

IMPORTANT STATEMENT over EN 12767

These supports for traffic signs were evaluated according to previous versions of the standard and are requalified according to the prescriptions of Annex L of EN 12767:2019 completed by the methodology described in (1). The performance regarding roof indentation is as such as reported from the results of the tests performed in accordance to

¹ <https://www.ocab-ocbs.com/NMRQEN127672019.pdf>





EN 12767, taking into that the uncertainty admitted by this standard on roof deformation can in no way guarantee the same performance in actual crash situations.

Therefor and quite obviously, neither OCAB-OCBS nor the manufacturer can assume that in real conditions, the same performance as such recorded in the tests can be reproduced in all cases.